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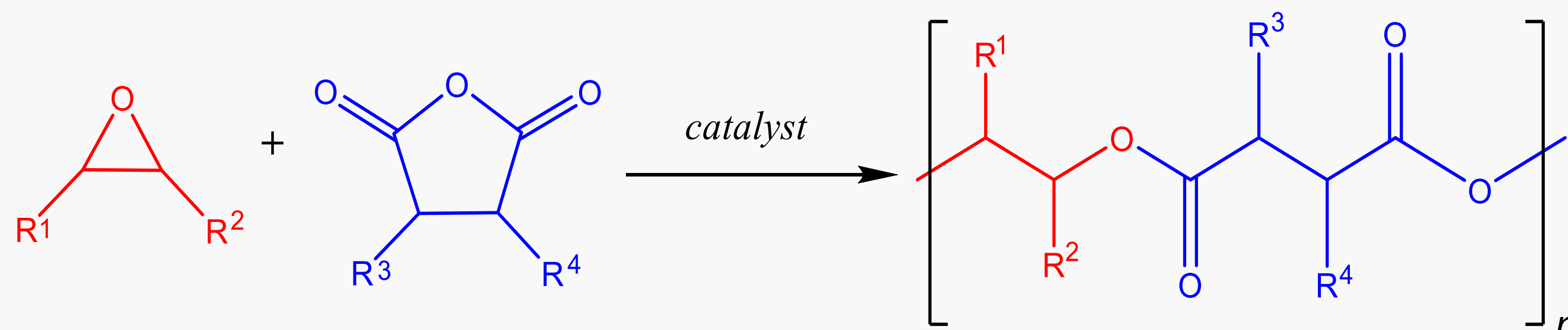
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# Synthesis and Characterization of a Tris(phenolate)amine Ligand for the Production of an Iron(III)-centered Catalyst

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## Introduction

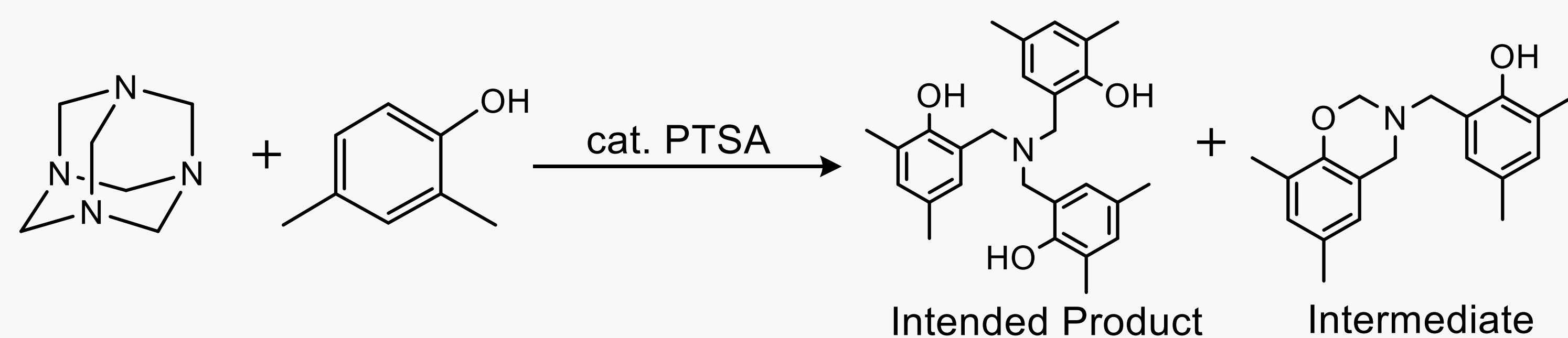
- The use of tris(phenol)amines in the synthesis of iron(III)-based catalysts has been essential to the production of high glass-transition aliphatic and semiaromatic polyesters from epoxides and cyclic anhydrides.<sup>1</sup>



- Many aliphatic and semiaromatic polymers can be produced from sustainable resources, which serve as a great alternative to petroleum based products.
- Aliphatic polymers degrade very easily and can be used for a range of medical purposes, due to their high biocompatibility.
- High glass-transition polymers can be used in higher stress environments, such as machinery.

## Research Objectives

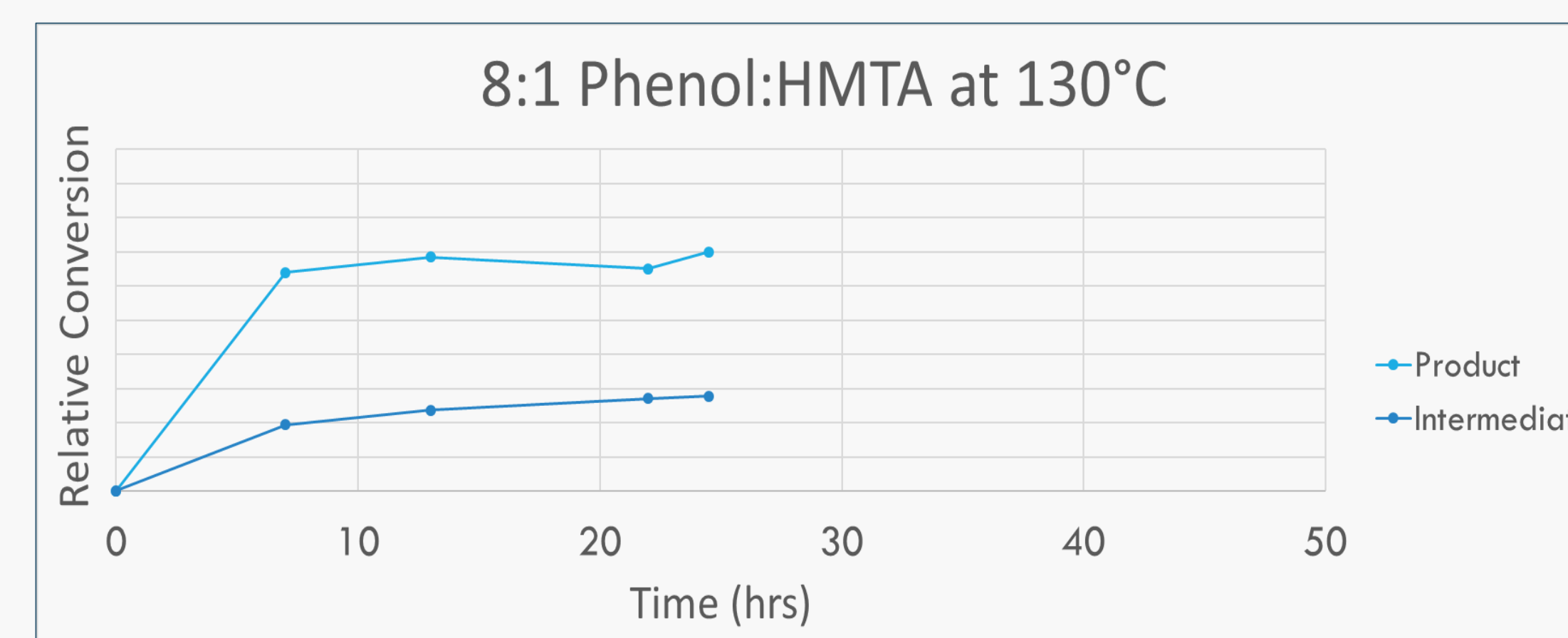
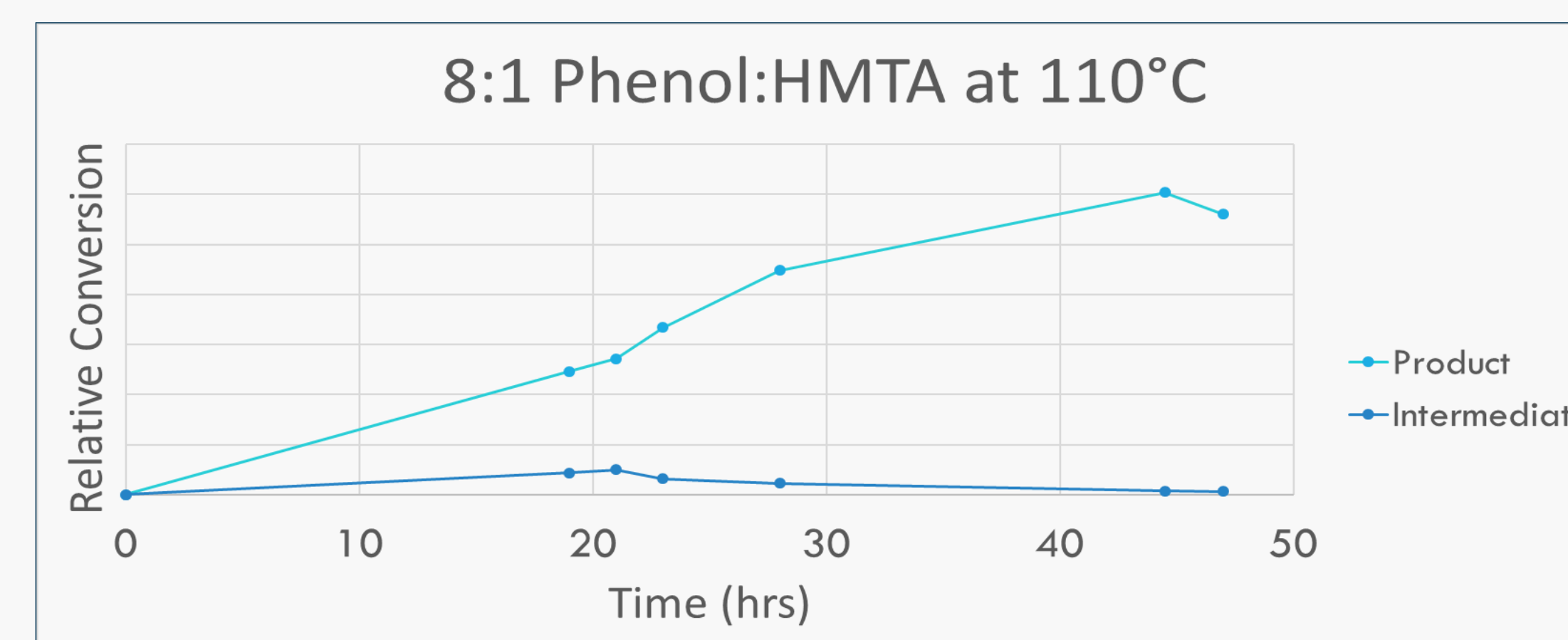
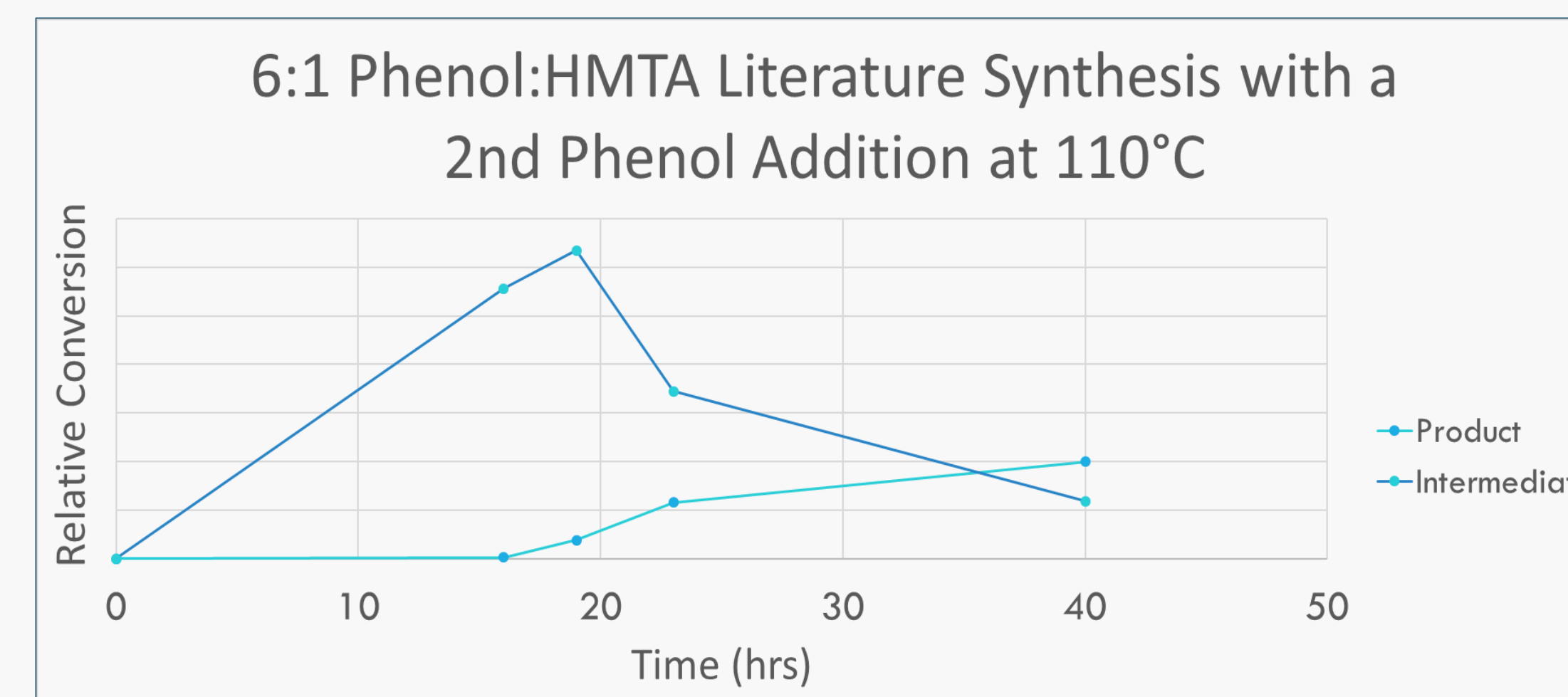
- Our goal is to optimize the literature synthesis of the catalyst by improving the ligand synthesis considering the following variables:<sup>2</sup>
  - Time
  - Temperature
  - Stoichiometric ratio
  - Purification methods



## Results

Stoichiometric ratio (phenol:HMTA)	Temperature (°C)	Time (hrs)
8:1	110	24
6:1	130	40
		48

## Experiments monitored via <sup>1</sup>H NMR



## Purification Methods

- 4 methods were tested to purify crude reaction mixtures:
  - Recrystallization from acetone
  - Column chromatography in dichloromethane
  - Recrystallization in diethyl ether and hexanes
  - Trituration in 2-propanol, followed by acetone recrystallization
- The only method that resulted in pure product at reasonable yields was the trituration technique.

## Conclusions

- Increased stoichiometric ratio eliminates the need of a 2<sup>nd</sup> addition of 2,4-dimethylphenol
- Longer reaction times maximize conversion to product
- Trituration in 2-propanol is a critical purification step.

## Future Goals

- Establish a proper internal standard for quantitative NMR
- Use isolated product for future metalation reactions to synthesize the catalyst
- Evaluate the potential of this and related compounds to act as a catalyst in polymer chemistry

## Acknowledgments

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## References

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